ACO Building Drainage

ACO SHOWERDRAIN

Linear Shower Channels
Square Point Drains
The ACO Group

Established in 1946, the ACO Group is a leading manufacturer of products for the construction and building industry.

The Group operates globally, with companies in more than 44 countries and manufacturing on four continents.

Worldwide, ACO employs more than 5,000 people and has sales in excess of $1 billion annually. ACO expanded into North America in 1978 and ACO Systems, Ltd. was established in 2006.

ACO Building Drainage

ACO offers drainage systems designed to protect your business and the environment. The stainless steel drainage products in the Building Drainage product line are designed for ultimate hygienic performance, ensuring health & safety of workers, customers and products while still allowing clean-in-place functionality.

ACO ShowerDrain

Q Plus and C Line shower solutions offer a design statement in homes, spas, casinos and boutique hotels, as well as a more pragmatic use in hospitals, aged care facilities or applications where access, corrosion resistance or hygiene is a major concern.

Q Plus products offer the most cost effective option to bring this unique drain design to a wider audience.

Products are suitable for traditional shower design and also allow the elimination of physical barriers within the bathroom floor for a contemporary look and comply with universal design concepts.

The ACO ShowerDrain product line is segmented into two different product types:

1. Shower Channels
   - Choice of materials
   - Choice of lengths
   - Choice of 4 grate styles

2. Point Drains
   - Choice of 3 grate styles
Affordable shower drainage option with style

**Quality materials**
Affordability should not compromise quality; components utilize the materials expertise of the ACO Group.

**Linear Q Plus Shower Channels** - injection molded ABS body with stainless steel grates.

**Linear C Line Shower Channels** - stainless steel body with stainless steel grates, available with attached waterproof membrane.

**Square Point Drains** - injection molded ABS body with stainless steel grates. Tile cover is injection molded ABS.

**Ease of installation**
Linear shower channels enable simple floor grades and easier tile layout. Leveling feet ensure unit remains level during install.

**Easy plumbing connections:**
1. Q Plus is supplied with a solvent weld ABS threaded unit if needed.
2. C Line is supplied with a 50 mm (2") stainless steel clad no hub coupling for flange body use.
3. Square point drains are supplied with a solvent weld ABS threaded unit for use with CPE membrane couplings/ drain flashing.

**The detail is in the design**
ACO ShowerDrain components benefit from extensive design investment in the commercial ‘QuARTZ’ line of shower drainage options and almost 50 years of drainage experience from the ACO Group. This expertise affords a cost effective solution that performs at a professional level.

**Standard compliant**

**ADA REQUIREMENTS** are set out in The Americans with Disabilities Act of 1990; Section 4.5.4.

Where grates are used within walking surfaces, the open slots should be no greater than 12.7 mm (0.5") wide in one direction. Where the length of the slot is greater than 0.5", the opening should run perpendicular to the main direction of traffic.

**HEEL RESISTANT - ASME:** A112.6.3: Section 7.12 Heel Resistant Strainers & Grates

A grate designed to resist entry of heeled shoes, in which the maximum grate hole size in least dimension shall be 8 mm (0.31")
C Line Linear Shower Channels

*Stainless Steel flanged body shower channel with attached membrane*

C Line linear shower channels available in three lengths: 686 mm (27”), 886 mm (35”) and 1186 mm (47”)

Grade 304 stainless steel designer style grate or tile infill grate options

Fabric membrane attached to stainless steel flange

Centrally located spigot outlet

Stainless steel shower channel body in a shallow "V" profile to aid flow of water to outlet

Fold out anchor to secure drain body to mortar

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**Product Table**

<table>
<thead>
<tr>
<th>Design</th>
<th>Length mm (ins)</th>
<th>Slot size mm (ins)</th>
<th>Grate intake Sq cm (Sq ins)</th>
<th>Part No</th>
<th>Weight kg (lbs)</th>
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<tbody>
<tr>
<td>C Line 27 Square</td>
<td>686 (27.0)</td>
<td>6 (0.24) x</td>
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<td>1.3 (2.9)</td>
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| Strainer - Stainless Steel* | N/A | N/A | N/A | 37381 | 0.04 (0.1) |

* Optional strainer will reduce outlet flow
** Fill tile infill grate with same tile as shower floor
Prepackaged C Line Linear Flanged Shower Channel

Square Grate
OR
Wavy Grate
OR
Slot Grate
OR
Tile Grate

Channel body with membrane

Length (see table opposite)

Add 115 mm (4.5") to length for membrane at either end

50 mm, no hub, stainless steel clad pipe coupling

Grate lifting key

Optional stainless steel strainer

Diameter 45 mm (1.77")
Diameter 36 mm (1.42")
Diameter 3 mm (0.12")
Diameter 21 mm (0.81")

L + 61 mm (2.4")

54 mm (2.13")
65 mm (2.56")
70 mm (2.75")

50 mm (1.97")
C Line Linear Shower Channels
Stainless steel linear plain body shower channel

C Line linear shower channels available in three lengths: 686 mm (27”), 886 mm (35”) and 1186 mm (47”)

Grade 304 stainless steel designer style grate or tile infill grate options

Stainless steel shower channel body in a shallow “V” profile to aid flow of water to outlet

Fold out anchor to secure drain body to mortar.

Product Table

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<tr>
<th>Design</th>
<th>Length mm (ins)</th>
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<th>Grate intake Sq cm (Sq ins)</th>
<th>Part No</th>
<th>Weight kg (lbs)</th>
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* Optional strainer will reduce outlet flow
** Fill tile infill grate with same tile as shower floor
Prepackaged C Line Plain Edge Shower Channel

Length (see table opposite)
- 21 mm (0.81"
- 70 mm (2.75"
- 87 mm (3.43"
- 65 mm (2.56"
- 50 mm (1.97"

Diameter 45 mm (1.77"
Diameter 36 mm (1.42"
Diameter 3 mm (0.12"

Push fit rubber coupling if solvent weld not used to connect body (supplied) with CPE membrane coupling.

PVC drain flange coupling

Screw thread for ABS coupling

Grate lifting key

Square Grate
OR
Wavy Grate
OR
Slot Grate
OR
Tile Grate

Optional stainless steel strainer

www.ACOShowerDrain.ca
**Q Plus Linear Shower Channels**  
*ABS shower channel body and stainless steel grate*

- Grade 304 stainless steel designer style grate options available in three standard lengths
- A discreet tile in-fill grate available in three lengths
- Q Plus linear shower channels available in three lengths: 686 mm (27”), 886 mm (35”) and 1186 mm (47”)
- Channel body to fit above shower membrane
- Centrally located 50 mm (2") ABS plastic spigot outlet
- ABS plastic shower channel body with a shallow "V" profile to aid flow of water to outlet
- Easy cut, plastic, adjustable feet to support shower channel during installation
- **Strainer - Stainless Steel**

### Product Table

<table>
<thead>
<tr>
<th>Design</th>
<th>Length mm (ins)</th>
<th>Slot size mm (ins)</th>
<th>Grate intake Sq cm (Sq ins)</th>
<th>Part No</th>
<th>Weight kg (lbs)</th>
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* Optional strainer will reduce outlet flow
** Fill tile in-fill grate with same tile as shower floor

[www.ACOShowerDrain.ca](http://www.ACOShowerDrain.ca)
Prepackaged Q Plus Shower Channel

Square Grate
OR
Wavy Grate
OR
Slot Grate
OR
Tile Grate

Channel

Leveling feet

Screw thread for ABS coupling

PVC CPE membrane coupling

Grate lifting key

Optional stainless steel strainer
Q Plus Point Drains
ABS body point drain and grate

Stainless steel designer style grate options available in Square and Wavy designs

Centrally located 50 mm (2") ABS plastic spigot outlet

Discreet plastic in-fill grate - water drains via a 8 mm (0.31") slot around the perimeter

ABS plastic drain body

Drain body fits above shower membrane

Threaded pipe connector included for connecting to plumbing pipe

Product Table

<table>
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<tr>
<th>Design</th>
<th>Length mm (ins)</th>
<th>Slot size mm (ins)</th>
<th>Grate Intake sq cm (sq ins)</th>
<th>Depth mm (ins)</th>
<th>Part No</th>
<th>Weight kg (lbs)</th>
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<td>N/A</td>
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*Fill tile in-fill grate with same tile as shower floor
Prepackaged Designer Grate Point Drain

- Square Grate
- Wavy Grate

Prepackaged Tile Point Drain

- Recessed to hold tile and mortar up to 11.5 mm (0.45") thick

Point Drain Body

- Screw thread for ABS coupling
- Push fit rubber coupling if solvent weld not used to connect body (supplied) with CPE membrane coupling

PVC CPE Membrane Coupling

Optional Drain flashing (for installation with fabric membrane)
Technical & planning considerations

Point drain positioned within bathroom and shower channel within shower area. Level floors can be utilized as Point drain will drain any overflow from shower.

Hydraulic performance

Accumulation and slopes
CSA B79.08 (R2013) requires a 50 mm (2") outlet for shower applications. ACO shower drain channels have this as standard. The flow for a 50 mm (2") outlet varies depends upon the head of water above the grating.

In the case of shower channels, a head of water is not typical in practice—due to shallow floor grades. Point drains can have a head of water due to ‘basin’ profile of the floor.

Flow values without accumulation (head of water) should be used when shower channels are placed around the perimeter of the shower and no shower threshold step used.

If shower channel is installed against a wall, or in a valley (2 way slope), there may be a small amount of accumulation (head of water) depending—on the layout of the shower area. Grade of shower floor will determine depth of accumulation.

Outflow performance
Choice of shower channel generally depends on the flow values of the shower heads. 70% of shower heads have a maximum capacity of less than 0.19 L/S (3 GPM).

ACO Showerdrain channels have an outflow up to 0.85 L/S (13.5 GPM). This value assumes no head of water above top of grate.

ACO Showerdrain Point drains have an outflow of up to 0.85 L/S (13.5 GPM).

The addition of a grate can throttle the intake of water into the channel body and slow the flow of water to the outlet.

Note:
The premium QuARTz range of shower channels offers a custom solution if required.

<table>
<thead>
<tr>
<th>Channel drain outlet flow rates L/S (GPM)</th>
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<tbody>
<tr>
<td>Accumulation (water head above grate)</td>
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<td>-----------------------------------------</td>
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</table>

<table>
<thead>
<tr>
<th>Point drain outlet flow rates L/S (GPM)</th>
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</thead>
<tbody>
<tr>
<td>Accumulation (water head above grate)</td>
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<tr>
<td>0 mm (0&quot;)</td>
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</table>
**Installation - Shower Channel with CPE liner membrane**

1. When altering floor joists, consult Structural Engineer for advice and reinforce floor joists as advised.
2. Frame out shower surround as required.
3. Connect base of PVC CPE membrane body to pipe work, leave drain bolts in place. Block drain opening to prevent floor mortar from entering.
4. Trowel mortar onto sub-floor, ensuring recommended 2% slope to drain.
5. Install waterproofing membrane per manufacturer’s recommendations. Seal membrane to PVC CPE flange body underneath.
6. Install top section of CPE flange outlet adapter.
7. Test membrane for leaks.
9. Solvent weld shower channel pipe to threaded coupling/push channel spigot into rubber coupling (using dish detergent to assist fit), at correct floor orientation.
10. Cut plastic installation feet to height to rest on membrane and keep shower channel stable.
11. Trowel mortar to required height, allow for thickness of tile and thinset mortar, grade to create minimum 2% slope towards drain.
12. After floor mortar has cured, apply thinset and install tile and grout.
13. Install grate into shower channel.

**Installation Note**
These instructions should be used in conjunction with instructions from the manufacturers of mortars, membranes, thinsets, etc., used in the construction of the shower base. This guide is intended for professional installers only.

**Installation - Shower Channel with fabric membrane**

1. Frame out shower surround.
2. Set top edge of shower channel slightly below finished tile level, support shower channel at required height and level.
3. Connect outlet to pipe work using 50 mm (2”) no-hub stainless steel pipe coupling.
4. Pour concrete slurry into framed out void in concrete slab to height of flange on channel, grading 2% towards drain.
5. Install fabric membrane as specified. Fully cover concrete and flange of shower channel in accordance with manufacturer’s instructions.
6. Apply thin set.
7. Lay tile and grout.
8. Install grate into shower channel.
Installation - Point Drain with CPE liner membrane

1. Where altering floor joists, consult Structural Engineer for advice and reinforce floor joists as advised.
2. Frame out shower surround as required.
3. Connect base of PVC CPE membrane body to pipe work, leave drain bolts in place. Block drain opening to prevent floor mortar from entering.
4. Trowel mortar onto sub-floor, ensuring recommended 2% slope to drain.
5. Install waterproofing membrane per manufacturer’s recommendations. Seal membrane to PVC CPE membrane body underneath.
6. Install top section of drain flange.
7. Test membrane for leaks.
9. Solvent weld point drain pipe to threaded coupling/push point drain spigot into rubber coupling (use dish detergent to assist), at correct height and orientation.
10. Trowel mortar to required height, allow for thickness of tile and thinset mortar, grade to create minimum 2% slope towards the drain.
11. After floor mortar has cured, apply thinset and install tile and grout.
12. Install grate into body.

Installation - Point Drain with fabric membrane

1. When altering floor, consult Structural Engineer for advice and reinforce floor joists as advised.
2. Frame out shower surround as required.
3. Connect base of PVC CPE membrane body to pipe work, leave drain bolts in place. Block drain opening with rag to prevent floor mortar from entering.
4. Connect drain flashing to the PVC CPE membrane body. Seal drain flashing to base, not clamping flange.
5. Trowel mortar to required height, allow for thickness of tile and thinset mortar, grade to create minimum 2% slope towards the drain.
6. Install waterproof membrane per manufacturer’s recommendations. Seal membrane to drain flashing.
7. Test membrane for leaks.
9. Solvent weld point drain spigot to threaded coupling/push point drain spigot into rubber coupling (use dish detergent to assist), at correct height and orientation.
10. Fill mortar inside drain flashing around drain. Protect weep holes on PVC CPE membrane body from obstruction.
11. Apply thinset and install tile and grout.
12. Install grate.
Other ACO products

External drainage

ACO Drain
World’s leading modular trench drain system for commercial, industrial and landscape use.

ACO Sport
Surface drainage and building accessories for track & field.

ACO Infrastructure
Surface drainage products engineered for highways, urban roads and bridges.

Aquaduct
Custom design and manufacture of fiberglass trench drain systems.

ACO Duct
Linear ducting system with removable solid covers.

ACO Environment
Oil water separators and spill containment systems.

ACO Wildlife
Tunnel and fence system to guide amphibians and other small creatures safely across roads.

ACO StormBrixx
A unique and patented plastic geocellular storm water management system.

ACO Self
Simple drainage and building components for use around the home, garden and office.

Building drainage

ACO BuildLine
Drainage products for thresholds, balconies, green roofs and building façades.

ACO Stainless
Stainless steel trench drains.

ACO Floor Drain
Stainless steel floor drains.

ACO Box Channel
Stainless steel floor drainage for commercial kitchens.

ACO Pipe
Stainless steel push-fit pipe system.

QuARTz
Premium designer bathroom floor drainage solutions.

ACO ShowerDrain
Shower drainage.